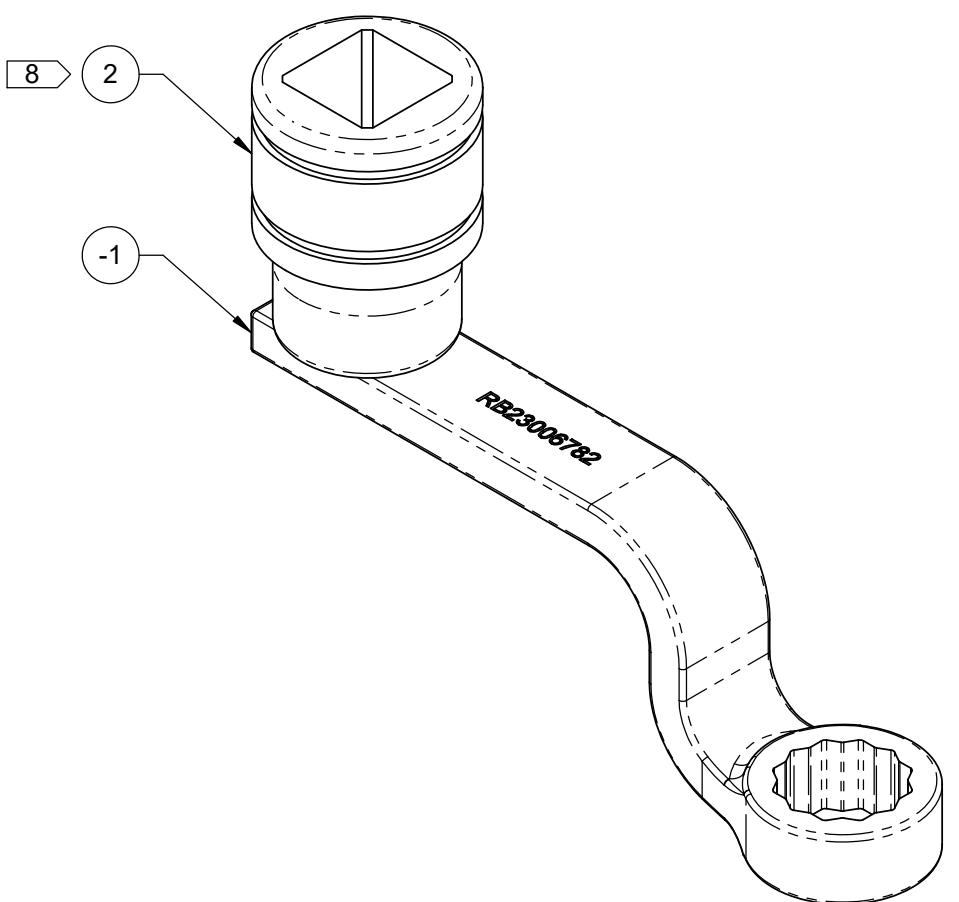


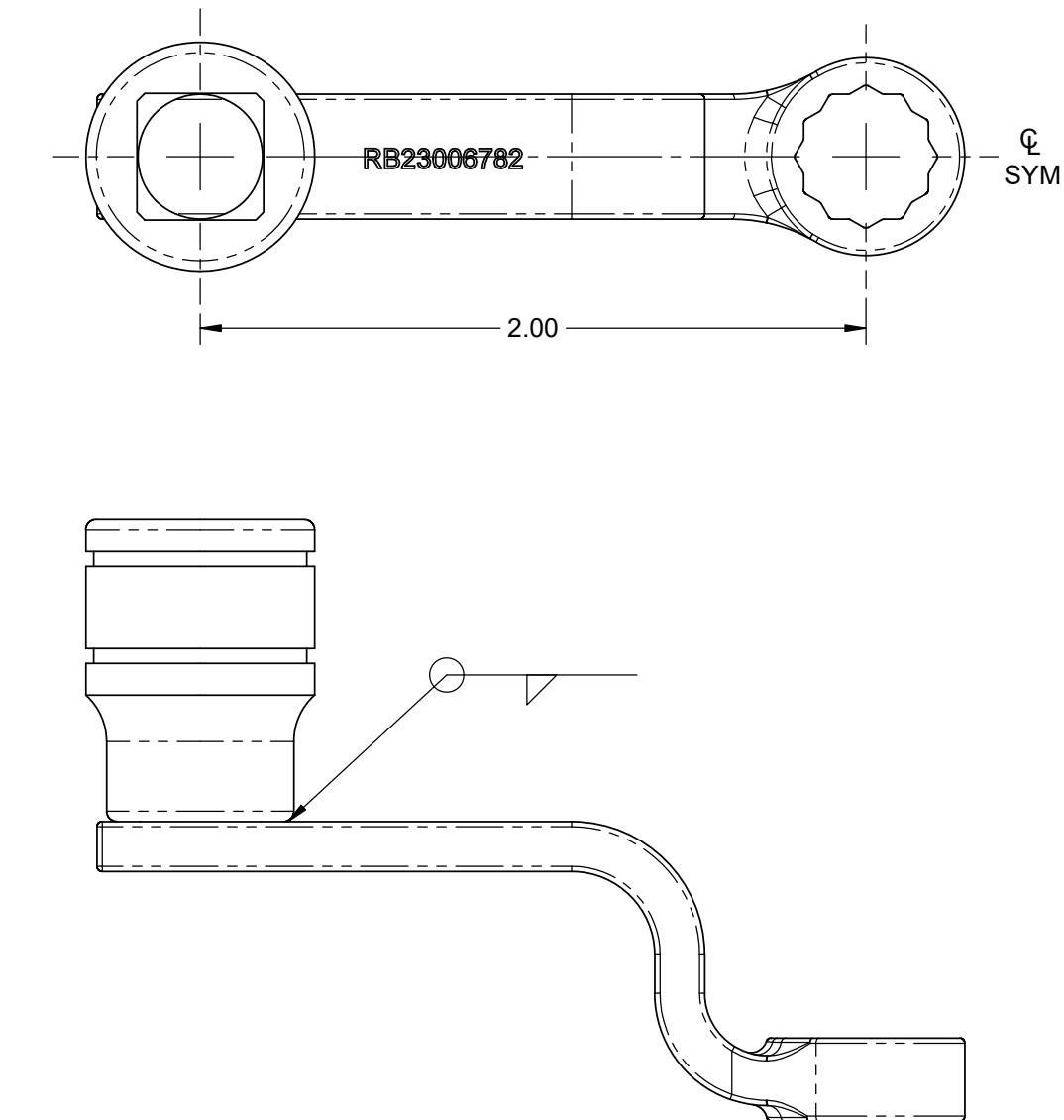
ITEM #	QTY	PART #	PART TITLE
-1	1	RB23006782-1	MODIFIED WRENCH
2	1	ACKLANDS# PRT7212PF OR EQUIV.	6 POINT SHALLOW SOCKET 3/8" DRIVE. 3/8" SIZE X 1-3/32" HT.

B



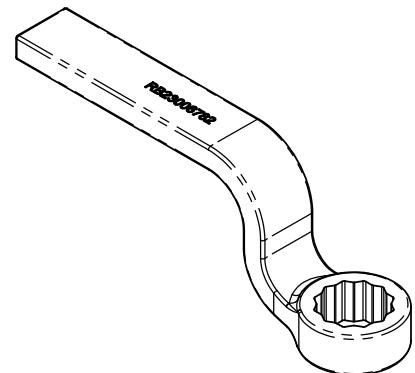
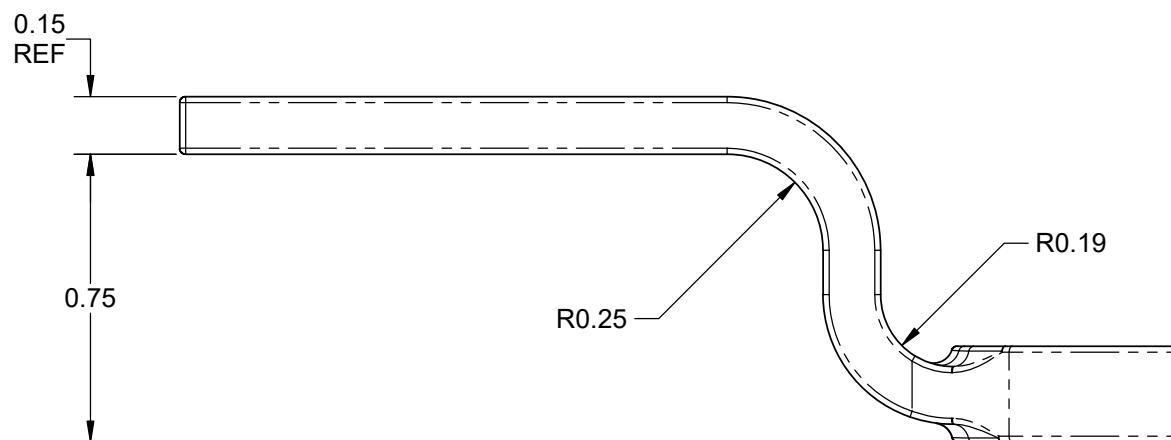
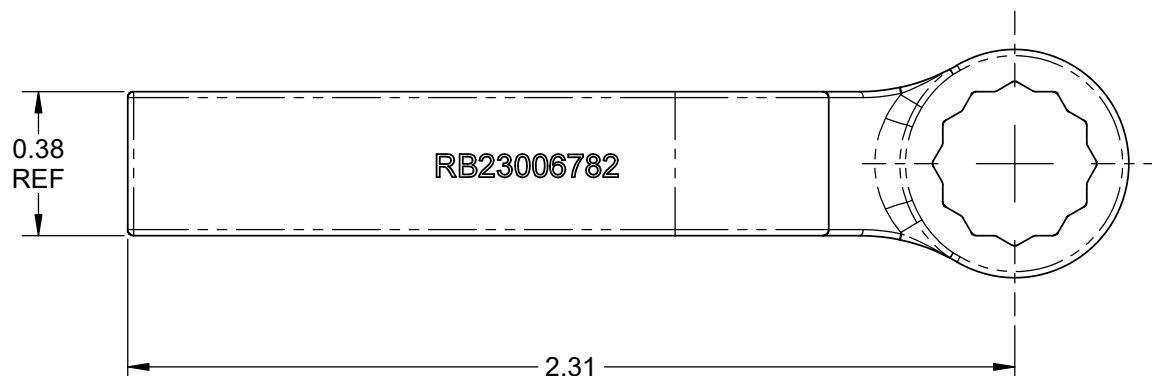
RB23006782 TURBINE ATTACH LOWER NUT TORQUE ADAPTER

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NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 $X.XX = +/- 0.01" / +/- 0.5°$
 $X.XXX = +/- 0.005" / +/- 0.1°$
 $X.XXXX = +/- 0.0005" / +/- 0.05°$
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 6) IDENTIFICATION: N/A
 7) ASSEMBLE AS SHOWN
 8) BEAD BLAST ITEM 2 PRIOR TO WELDING
 9) REMOVE ALL WELD SPATTERS
 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

B	REVISED BOM: ACKLANDS# PRT7212PF WAS SNAP-ON# FS121; REVISED MATERIAL NOTE FOR RB23006782-1: ACKLANDS# WSW1EYH1 WAS SNAP-ON# OEX120B	21-65	RF
A	NEW ISSUE	19-901	KPT
REV.	DESCRIPTION		
DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF	REV. B	
CHECKED	SAD	TOOL PART #	RB23006782
MFG. APPR.	FK	REV. C	SHEET 1 OF 2
APPROVED	<i>M Lee</i>	TITLE	TORQUE TURBINE ATTACH LOWER NUT ADAPTER
DATE	7/26/2021	SCALE	NTS
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RB23006782-1 MODIFIED WRENCH

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NOTES:

- 1) MATERIAL: ACKLANDS ITEM# WSW1EYH1 OR EQUIV. COMBINATION WRENCH, BLACK OXIDE, SAE, 3/8' SIZE (12 POINT 3/8" DRIVE X 6" LG.) 
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) BEAD BLAST PRIOR TO BENDING
- 9) CHECK FOR 12 POINT END DISTORTION WITH 3/8" HEX KEY OR BAR. IF DISTORTED, HEAT 12 POINT END AND GENTLY WORK HEX KEY OR BAR THROUGH. LET COOL WITH HEX KEY OR BAR IN PLACE

DESIGN	KPT	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	SAD	TOOL PART #	
MFG. APPR.	FK	REV. B	
APPROVED		RB23006782	
DATE 7/26/2021		SHEET 2 OF 2	
TITLE TORQUE TURBINE ATTACH LOWER NUT ADAPTER		SCALE	
		NTS	
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